

Granule Productionby Roll Compacting



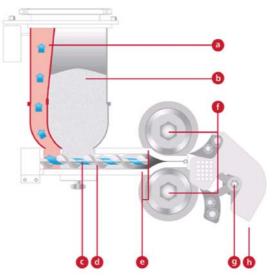
Roll compacting is a way of producing lower cost granules by means of very high pressures and is an ideal way of producing a relatively dust free, free flowing granule from a powder feed material. No liquid addition or binders are required. It is a fully enclosed continuous system comprising recycling of fines and oversized particles.

The powder feed material is passed through two rollers under gravity which compress it under controlled high pressure into a flat 'ribbon' which is then milled into the desired granule size. These sizes can range from 0.5mm to 10mm.

Roll Compacting is a very versatile granule production technique which lends itself well to a range of speciality chemical applications, such as flame retardants, de-icing products, water treatment products, animal feed additives and many more.

- a Venting of displaced air, simultaneous dosed feeding of undersize, oversive additives
- b Feeder for raw material
- Air flows back across the screw feeder flights
- d Horizontal screw feeder
- e Optional vacuum unit facilitates enhanced raw material feed
- f Compacting rollers
- Flake crusher for pre-crushing
- h Transfer of the final compacted product





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